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(54) Title: PHARMACEUTICAL VEHICLE

(57) Abstract: This invention relates to vehicles for the percutaneous delivery of at least one pharmaceutically active agent to the epidermis. In particular this invention relates to pharmaceutical compositions directed to the treatment of skin diseases, more particularly those containing salicylic acid. More specifically, a hydroalcoholic vehicle for percutaneous delivery of an active agent to the epidermis, said vehicle comprising lower alcohol, water and wax-surfactant, said wax surfactant being one, or a combination of compounds selected from the group consisting of acyl glutamates, phosphoric acids or salts, acyl isethionates, alkyl ether sulfates, alkyldibenzylmethylammonium salts, heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin. The invention further relates to methods of treatment of skin diseases, more particularly acne.

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#### PHARMACEUTICAL VEHICLE

#### FIELD OF THE INVENTION

This invention relates to vehicles for the percutaneous delivery of at least one pharmaceutically active agent to the epidermis. In particular this invention relates to pharmaceutical compositions directed to the treatment of skin diseases, more particularly those containing salicylic acid.

#### **BACKGROUND**

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Pharmaceutical active agents commonly used to treat acne and other skin diseases include but are not limited to the therapeutic substances salicylic acid, isotretinoin, benzoyl peroxide, resorcinol, non-steroidal anti-inflammatory drugs such as ketoprofen, corticosteroids such as cortisone, antifungals, antibiotics for microbial infections and anti-psoriatics such as etrinate. It is common to also include other substances such as anaesthetics, for example lignocaine where Treatment of acne is traditionally effected by external, topical necessary. application of a pharmaceutical substance. Where this is ineffective, systemic treatments such as by hormone treatment can be utilised but do have undesirable side effects in some patients. Salicylic acid is one well recognized anti-acne active agent which causes a reduction in intercellular cohesion of individual dead skin cells which are the starting point of acne infection. Ideally an anti acne pharmaceutical should maximise penetration of the active agent through the upper layers of the epidermis and should assist in optimising the levels of active agent retained in the epidermis without allowing penetration of the active agent into the patient's system

The challenge in applying a pharmaceutical topically is to achieve percutaneous penetration of the active agent to the site of treatment, in many cases the epidermis. At the same time it is important that the composition have desirable cosmetic characteristics. Application should be easy, smooth and should result in no irritation, discomfort or inconvenience. Desirably the composition should not leave a residue on the surface of the skin, oily or otherwise. Active agents can be applied in various vehicles such as liquid preparations, mousses, gels, ointments, lotions, creams and pastes. Such compositions are often very viscous requiring substantial rubbing to achieve penetration of the active agent to the affected skin layer, an act which often

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results in discomfort and further irritation. Non viscous creams and lotions require quick and dextrous application as they are inclined to flow off the site of treatment before penetration of the active agent is achieved. As a solution pharmaceuticals can be difficult to apply because they evaporate due to the heat of the skin surface before penetration to the affected site can be achieved. Mousses are well suited to the topical application of pharmaceuticals. Mousse formulations are typically formulated in a single or multiple phase liquid form and housed in a suitable container together with a propellant which facilitates the expulsion of the formulation from the container thus transforming it into a mousse or foam upon application. A mousse or foam formulation has physical characteristics which are dependent, at least in part, upon the choice and relative amounts of components such as solvents, propellants and surfactants which may be present. combination of such components will determine the stability of the mousse which may retain its foam-like structure upon application or be "slow-breaking" or "quick breaking". This terminology relates to the behaviour of the foam towards shearing action as is sustained when the foam is rubbed into or spread over a surface onto which it has been dispensed. So-called "quick-breaking" mousses are formulated to minimise early evaporation upon application to the skin because of their viscous construction which nevertheless rapidly disintegrates upon spreading by the user. One beneficial characteristic of mousse vehicles is this semi-solid to solid nature of the foam matrix which allows the product to be applied with the hand in any orientation without the risk of run off. Although mousses can be water-based or hydroalcoholic, typically they are formulated with a high alcohol content which, upon application to the skin of a user, quickly evaporates driving the active agent through the upper skin layers to the site of treatment. It is thought that this action is a result of the defatting of the surface layers of the skin by the alcohol content of the mousse. Thus it is expected that an increase in the alcoholic content will have the effect of driving more active agent into the skin because of the increased defatting action of the alcohol present.

The Australian Patent 619256 to PARKE DAVIS PTY LTD and SOLTEC RESEARCH PTY LTD is directed to a vehicle which is formulated as a quick breaking mousse. In addition to the active agent and propellant, it has a quick breaking mousse vehicle including an aliphatic alcohol in an amount exceeding

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40% w/w of the vehicle, water in amounts up to 40% w/w, a fatty alcohol in amounts less than 10% w/w and a surfactant in amounts of up to 15% w/w.

PCT/GB96/00490, a patent application in the name of MEDEVA PLC is also directed to a quick breaking mousse formulation for delivery of corticosteroids. This mousse also includes an aliphatic alcohol in the amount of 40% w/w or more, water in an amount of 10-40% w/w, fatty alcohol in the amount of up to 10% w/w and a surfactant in an amount of up to 15% w/w. A propellant is added compatible with the remainder of the vehicle.

PCT/AU98/00867, a patent application in the name of SOLTEC RESEARCH PTY LTD also describes a mousse vehicle for delivery of anti fungal active agents, particularly ketoconazole. The mousse vehicle of this application may be ethanolic or aqueous. One foamable composition according to this application includes up to 5% w/w long chain alcohols, up to 5% w/w quaternary compound, up to 10% w/w propylene glycol, up to 5% w/w active agent, up to 90% w/w lower alcohol solvent, up to 5% w/w surfactant, 5-95% w/w water and up to 20% propellant.

In relation to mousses it is generally accepted that high levels of alcohol are required to produce a single phase composition. Single phase compositions are desirable to obviate the need to disperse one phase within another prior to application of the mousse. This is conventionally done by shaking the product. In the absence of adequate shaking the active agent can be unevenly or inadequately dispersed through the composition, or can settle in one phase resulting in unsatisfactory application of the active agent-to the site requiring treatment. Whilst the mousse formulation is widely accepted as a convenient form of application, high levels of alcohol are, however, commonly associated with skin irritation.

AU-A-21618/88, to RICHARDSON-VICKS, INC describes an anti acne solution which is hydroalcoholic in nature and additionally includes a taurate surfactant. The specification indicates that this formulation is especially effective in achieving penetration of the salicylic acid active agent to the stratum corneum, but does not facilitate penetration of the active through the skin into the general circulation.

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In general terms, it is an object of this invention to provide a vehicle for percutaneous delivery of an active agent which is an alternative to those described in the prior art and which provides both high level penetration of the active agent to the site of treatment, and minimal penetration of the active agent past the skin into general circulation. It is a secondary object to provide a pharmaceutical composition suited to the treatment of acne which is cosmetically acceptable as well as being pharmaceutically effective.

Throughout the specification the term "vehicle" means a composition which has only excipients or components required to carry an active agent, but which itself has no pharmaceutical or therapeutic effect. The term "active agent" means a substance having a pharmaceutical, pharmacological or therapeutic effect in the absence of any excipient. A "pharmaceutical composition" is one having at least one active agent in a vehicle formulated to deliver the active agent to the site of treatment. The term "comprises/comprising" when used in this specification is taken to specify the presence of stated features, integers steps or components but does not preclude the presence or addition of one or more other features, integers, steps, components or groups thereof.

#### SUMMARY OF THE INVENTION

To this end there is provided a hydroalcoholic vehicle for percutaneous delivery of an active agent to the epidermis, said vehicle comprising lower alcohol, water and wax-surfactant.

Throughout this specification the term "wax-surfactant" means a substance which is a wax also having surfactant properties, a surfactant also having wax properties, a combination of a wax and a surfactant or a substance having both wax and surfactant properties.

The invention is predicated upon the observation that the vehicles of the invention allow the penetration of surprisingly large quantities of active agent to the epidermis. In trials, skin models treated with vehicles according to the invention show receptor fluid having similar concentrations of active agent as prior art formulations, and also show that the rate of transferral of active agent into the epidermis appears the same as for prior art compositions. However, the higher concentration of active agent observed in the epidermis suggests that greater quantities of active agent are made available for transferral from the vehicle

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according to the invention by virtue of its novel formulation. It is postulated that as the volatile component of the vehicle evaporates from the surface of the skin, the active agent is concentrated into the remaining non-volatile excipients. This increased concentration may lead to an increase in the diffusion rate of the drug into the skin. It is thought that the role of the wax-surfactant is to decrease the tendency of the drug to precipitate out of solution when the evaporation process has gone so far that the concentration of drug exceeds solubility in the remaining phase. Thus a high level of diffusion occurs as a result of the supersaturated state of the formulation remaining on the skin surface. It is also observed that the vehicle according to the invention has surprisingly low alcohol levels when compared to prior art formulations of this type. In particular, in formulations containing such low levels of alcohol it would be expected that the active agent would prematurely precipitate onto the surface of the skin limiting the quantity available for penetration. In the formulations of the invention it is observed that this premature precipitation does not occur. One advantage of such low levels of alcohol is the decreased level of skin irritation that may result when compared to prior art formulations.

The wax-surfactants utilisable in the vehicles according to the invention may be but are not limited to one or a combination of compounds having characteristics as defined hereinabove in respect of the term "wax-surfactant", and which are selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants. More preferably, the wax surfactant is one, or a combination of compounds selected from the group of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl ether sulfates. alkyldibenzylmethylammonium isethionates. alkyl heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin. Other suitable wax-surfactants maybe identified by reference to standard texts such as for example the Surfactant Encyclopaedia (M.M. Rieger, Allured Publishing Corp, 1993).

In one preferred embodiment of the invention, the wax-surfactant may be a cetearyl alcohol/PEG-20 stearate product.

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In a preferred embodiment of this aspect of the invention the lower alcohol may be present in amounts of 5-40%w/w and the water is present in amounts 5-95%w/w. The wax-surfactant may be present in amounts of 0.1-10.0%w/w. The lower alcohol is preferably ethanol but may also be isopropanol or any other suitable lower alcohol.

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In a further preferred embodiment the vehicle is formulated as a mousse and so desirably additionally comprises foaming agent, structuring agents and a propellant. Suitable foaming agents and propellants will be known to those skilled in the art but may include for example hydrocarbons, such as propane, butane and isobutane, and halogenated hydrocarbons, such as dichlorodifluoro methane. dichlorotetrafluoro ethane, and mixtures thereof. Care should be taken to ensure that the propellant is compatible with each of the other components of the formulation. The structuring agent may be selected according to several criteria: it should be soluble within some or all of the formulation components, it should perform the structuring function at a low concentration thereby leaving minimal post application residue on the skin of the user, it should be of acceptable pharmaceutical or cosmetic grade quality. Typically, structuring agents are soluble in organic solvents and have slight solubility in propellants allowing for partial precipitation of solid material hence imparting structure and stability to the foam. Suitable structuring agents include but are not limited to one or more substances which are selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants. More preferably, the structuring agents is one, or a combination of compounds selected from the group of acyl glutamates, phosphoric acids or salts, acyl isethionates, alkyl ether sulfates, alkyldibenzylmethylammonium salts. heterocyclic ammonium salts. tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin. Other suitable structuring agents may be identified by reference to standard texts such as for example the Surfactant Encyclopaedia (M.M. Rieger, Allured Publishing Corp, 1993). Wax surfactants according to the invention may also be suitable as structuring agents in this embodiment of the invention thereby having a dual role in this invention.

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The vehicles may also include other excipients such as for example but not limited to buffering agents, preservatives, emollients, fragrance, and penetration enhancers.

In a second aspect of the invention there is provided a pharmaceutical composition comprising at least one active agent in a hydroalcoholic vehicle for percutaneous delivery of an active agent to the epidermis, said vehicle comprising lower alcohol, water and wax-surfactant.

The wax-surfactants utilisable in this aspect of the invention may be but are not limited to one or a combination of compounds having characteristics as defined hereinabove in respect of the term "wax-surfactant", and which are selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants. More preferably, the wax surfactant is one, or a combination of compounds selected from the group of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl alkyl isethionates. ether sulfates, alkyldibenzylmethylammonium heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin. Other suitable wax-surfactants maybe identified by reference to standard texts such as for example the Surfactant Encyclopaedia (M.M. Rieger, Allured Publishing Corp, 1993).

In one embodiment of this aspect of the invention, the wax-surfactant may be a cetearyl alcohol/PEG-20 stearate product.

Pharmaceutical active agents commonly used to treat acne and other skin diseases which may be included in the compositions of this aspect of the invention include but are not limited to the therapeutic substances salicylic acid, isotretinoin, benzoyl peroxide, resorcinol, non-steroidal anti-inflammatory drugs such as ketoprofen, corticosteroids such as cortisone, antifungals, antibiotics for microbial infections and anti-psoriatics such as etrinate. It is common to also include other substances such as anaesthetics such as lignocaine where necessary.

In a preferred embodiment of this aspect of the invention the lower alcohol may be present in amounts of 5-40%w/w and the water may be present in

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amounts 5-95%w/w. The wax-surfactant may be present in amounts of 0.1-10.0%w/w. The lower alcohol is preferably ethanol but may also be isopropanol or any other suitable lower alcohol.

In a further preferred embodiment of this aspect of the invention the vehicle is formulated as a mousse and so desirably additionally comprises a foaming agent, structuring agents and a propellant. Suitable foaming agents and propellants will be known to those skilled in the art. The structuring agents may be selected according to the criteria mentioned hereinabove. The compositions may also include other excipients such as for example but not limited to buffering agents, preservatives, emollients, fragrance, and penetration enhancers.

In a third aspect of the invention there is provided a pharmaceutical composition for treatment of acne comprising salicylic acid in a hydroalcoholic vehicle for percutaneous delivery to the epidermis, said vehicle comprising lower alcohol, water and wax-surfactant.

The wax-surfactants utilisable in the vehicles according to the invention may be but are not limited to one or a combination of compounds having characteristics as defined hereinabove in respect of the term "wax-surfactant", and which are selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants. More preferably, the wax surfactant is one, or a combination of compounds selected from the group of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl isethionates, alkyl ether sulfates, alkyldibenzylmethylammonium heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethoxylated alcohols including lanolin. Other suitable wax-surfactants maybe identified by reference to standard texts such as for example the Surfactant Encyclopaedia (M.M. Rieger, Allured Publishing Corp. 1993).

In one embodiment of this aspect of the invention the wax-surfactant is a cetearyl alcohol/PEG-20 stearate product.

In a preferred embodiment of this aspect of the invention the lower alcohol may be present in amounts of 5-40%w/w and the water may be present in

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amounts of 5-95%w/w. The wax-surfactant may be present in amounts of 0.1-10.0%w/w. The salicylic acid may be present in amounts of 1.0-10.0%w/w.

In a further preferred embodiment of this aspect of the invention the lower alcohol is preferably ethanol but may also be isopropanol or any other suitable lower alcohol.

In a further preferred embodiment of this aspect of the invention the vehicle is formulated as a mousse and so desirably additionally comprises a foaming agent, structuring agents and a propellant. Suitable foaming agents and propellants will be known to those skilled in the art. The structuring agents may be selected according to the criteria mentioned hereinabove. The compositions may also include other excipients such as for example but not limited to buffering agents, preservatives, emollients, fragrance, and penetration enhancers.

A preferred pH range of the salicylic acid containing pharmaceutical compositions according to the invention is 2.5-6.5.

One particularly preferred embodiment of this aspect of the invention is a salicylic acid mousse composition with the following parameters:

Component	% w/w
WATER	0.5 – 95%
SODIUM HYDROXIDE	0 – 3.0%
SALICYLIC ACID	1.0 – 10.0%
QUATERNIUM-52 (and) WATER	0.1 - 5.0%
ALCOHOL DENAT.	5.0 - 40.0%
PROPYLENE GLYCOL	0 – 10.0%
CETEARYL ALCOHOL (and) PEG-20 STEARATE	0.1 – 10.0%
FRAGRANCE	0.05 – 1.0%
PROPANE (and) BUTANE (and) ISOBUTANE	1.0 – 10.0%

In another aspect of the invention there is provided a method of treatment of acne comprising applying to the skin of a patient requiring such treatment an effective amount of a pharmaceutical composition comprising salicylic acid in a hydroalcoholic vehicle for percutaneous delivery of an active agent to the epidermis said vehicle comprising lower alcohol, water and wax-surfactant.

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The wax-surfactants utilisable in this embodiment of the invention may be but are not limited to one or a combination of compounds having characteristics as defined hereinabove in respect of the term "wax-surfactant", and which are selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants. More preferably, the wax surfactant is one, or a combination of compounds selected from the group of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl isethionates. alkyl ether sulfates, alkyldibenzylmethylammonium salts. heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin. Other suitable wax-surfactants maybe identified by reference to standard texts such as for example the Surfactant Encyclopaedia (M.M. Rieger, Allured Publishing Corp, 1993).

In one embodiment of this aspect of the invention, the wax-surfactant is a cetearyl alcohol/PEG-20 stearate product.

In a preferred embodiment of this aspect of the invention the lower alcohol may be present in amounts of 5-40%w/w and the water may be present in amounts of 5-95%w/w. The wax-surfactant may be present in amounts of 0.1-10.0%w/w. The salicylic acid may be present in amounts of 1.0-10.0%w/w.

In a further preferred embodiment of this aspect of the invention the lower alcohol is preferably ethanol but may also be isopropanol or any other suitable lower alcohol.

In a further preferred embodiment of this aspect of the invention the pharmaceutical composition is formulated as a mousse and so desirably additionally comprises a foaming agent, structuring agents and a propellant. Suitable foaming agents and propellants will be known to those skilled in the art. The structuring agents may be selected according to the criteria mentioned hereinabove. The compositions may also include other excipients such as for example but not limited to buffering agents, preservatives, emollients, fragrance, and penetration enhancers.

A preferred pH range of the salicylic acid containing pharmaceutical compositions according to the invention is 2.5-6.5.

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Also provided is the use of a vehicle according to the invention for the delivery of salicylic acid to the skin of a patient for the treatment of acne, said vehicle comprising lower alcohol, water and wax-surfactant. In one preferred embodiment of this aspect of the invention, the wax-surfactant is a cetearyl alcohol/PEG-20 stearate product.

The wax-surfactants utilisable in this embodiment of the invention may be but are not limited to one or a combination of compounds having characteristics as defined hereinabove in respect of the term "wax-surfactant", and which are selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants. More preferably, the wax surfactant is one, or a combination of compounds selected from the group of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl isethionates. alkvl ether sulfates. alkyldibenzylmethylammonium salts. heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters. polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin. Other suitable wax-surfactants maybe identified by reference to standard texts such as for example the Surfactant Encyclopaedia (M.M. Rieger, Allured Publishing Corp. 1993).

In one embodiment of this aspect of the invention, the wax-surfactant is a cetearyl alcohol/PEG-20 stearate product.

In a preferred embodiment of this aspect of the invention the lower alcohol may be present in amounts of 5-40%w/w and the water may be present in amounts of 5-95%w/w. The wax-surfactant may be present in amounts of 0.1-10.0%w/w. The salicylic acid may be present in amounts of 1.0-10.0%w/w.

In a further preferred embodiment of this aspect of the invention the lower alcohol is preferably ethanol but may also be isopropanol or any other suitable lower alcohol.

In a further preferred embodiment of this aspect of the invention the vehicle is formulated as a mousse and so desirably additionally comprises a foaming agent, structuring agents and a propellant. Suitable foaming agents and propellants will be known to those skilled in the art. The structuring agents may

be selected according to the criteria mentioned hereinabove. The compositions may also include other excipients such as for example but not limited to buffering agents, preservatives, emollients, fragrance, and penetration enhancers.

A preferred pH range of the salicylic acid containing pharmaceutical compositions according to the invention is 2.5-6.5.

#### **EXAMPLE 1**

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#### **COMPARATIVE EXAMPLE**

In order to determine the superior utility of vehicles and compositions according to the invention, the following salicylic acid mousse formulation according to the invention was prepared:

Component	% w/w	(Trade name)
WATER	58.22	Purified Water B.P.
SODIUM HYDROXIDE	0.58	Sodium Hydroxide N.F.
SALICYLIC ACID	2.00	Salicylic Acid U.S.P.
QUATERNIUM-52 (and) WATER	1.00	Dehyquart SP
ALCOHOL DENAT.	30.00	Dehydrated Alcohol
		U.S.P.
PROPYLENE GLYCOL	2.00	Propylene Glycol U.S.P.
CETEARYL ALCOHOL (and) PEG-20	1.00	Polawax GP200
STEARATE		·
FRAGRANCE	0.20	Fragrance A922906
PROPANE (and) BUTANE (and)	5.00	P45 Hydrocarbon
ISOBUTANE		Propellant

This formulation was manufactured according to the following protocol.

#### PRODUCTION OF AEROSOL BASE - ETHANOL PHASE

Check weigh Ethanol, transfer to a suitably sized mixing vessel and heat to 30°C. Add Dehyquart SP, Propylene Glycol and Polawax GP200, maintain at 30°C and stir until clear. Maintain between 25°C-30°C, correct for any loss of Ethanol and add Fragrance A922906. Mix until uniform.

#### PRODUCTION OF AEROSOL BASE - WATER PHASE

Check weigh Water, transfer to a suitably sized mixing vessel and warm to 50°C. Add Sodium Hydroxide and mix until dissolved. Add Salicylic Acid and mix until dissolved. Cool to between 25°C and 30°C.

#### 5 FILLING AND GASSING OF AEROSOL CAN

Filter the Ethanol phase through 100 micron screen. Filter the Water Phase through 100 micron screen. Fill required weight of Ethanol Phase at 25°C-30°C into Can. Fill required weight of Water Phase at 25°C-30°C into Can. Place Valve onto filled Can and crimp. Gas Can with Propellant to required weight.

The aim of the present study was to determine and compare the in-vitro human epidermal penetration and retention of salicylic acid applied topically in two different formulations, one according to the invention and one according to the prior art.

#### **MATERIALS**

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#### 15 Salicylate Formulations

- 1. Salicylate mousse formulation as set out hereinabove.
- 2. Neutrogena ™ Clear Pore treatment formulated as 2% salicylic acid (active ingredient) in a base of purified water, PEG-32, PVM/MA Decadiene crosspolymer, sodium hydroxide and fragrance.

#### 20 Human Epidermal Membrane

Epidermal membranes were prepared from full-thickness abdominal skin from 3 female donors (1 (code 136) = 37 years, diffusion cells 1-4 and 13-16; 2 (code 143) = 30 years, diffusion cells 5-8 and 17-20; 3 (code 121) = 56 years, diffusion cells 9-12 and 21-24), obtained following abdominoplasty, using the heat-separation method.

#### Other Reagents

All reagents used for the preparation of buffers were of analytical grade and HPLC grade solvents were used throughout for the analysis of salicylic acid.

#### **TEST PROCEDURES**

#### 30 Formulation Release Studies

Diffusion cells: Horizontal Franz -type glass cells, application area 1.3cm<sup>2</sup>

Membrane: Human epidermal membrane

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Receptor phase: PBS pH 7.4 + 4% bovine serum albumin @ 35°C

(approximately 3.5ml per cell see Table 1)

Donor phase: Finite (approximately 5mg/cm²), unoccluded formulation

Duration: 24 hours with complete receptor phase removal and

replacement @ 1, 2, 4, and 24hrs, and 500µl removal and

replacement @ 8hr.

Mass Balance: Salicylic acid remaining on the surface of the epidermis,

within the first tape strip (designated 'unpenetrated'), within

the epidermal membrane and the receptor cell determined at

10 24hrs.

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At t=0 approx. 5mg/cm<sup>2</sup> of test formulation (Table 1) was added to the donor side of each cell (n=12 per formulation), using a round ended glass rod was gently wiped over the surface of the membrane to spread formulation as evenly as possible. Concentrations of salicylic acid in each of the samples (receptor phase, remaining on epidermis (washed with 0.5ml 50:50 acetonitrile:distilled water), on first tape strip and within the epidermis) were determined by HPLC.

Table 1. Cell receptor volumes and Formulation application weights.

S	alicylate Mo	usse	Neutrogena			
Cell No	Receptor	Applied	Cell No	Receptor	Applied	
	Volume	per cell		Volume	per cell	
	(ml)			(ml)		
1	3.8	9µl	13	3.4	10µl	
2	3.6	17	14	3.6	n	
3	3.7	11	15	3.4	<b>11</b>	
4	3.6	11	16	3.6	n	
5	3.6	n	17	3.7	n	
6	3.8	Ħ	18	3.7	π	
7	3.7	**	19	3.6	n	
8	3.6	97	20	3.7	n	
9	3.6	n	21	3.6	**	
10	3.6	11	22	3.7	17	
11	3.6	u	23	3.6	**	
12	3.7	11	24	3.7	11	
Mean±SD	g	0.0077±0.	Mean±SD g	applied/cell	0.0078±0.0	
applied/cell		0005			003	

#### **RESULTS**

# 5 Membrane Release of Salicylic Acid

The cumulative amount of salicylic acid entering the receptor phase of each cell, adjusted for the variations in cell receptor volumes, with time is shown in Table 2. The mean data±SEM for each formulation is summarised in Figure 1.

Table 2. Cumulative concentration of salicylate in the receptor phase following 24 hours diffusion from the Salicylate Mousse and Neutrogena Gel. Salicylate Mousse

	Cumulative amount of salicylate (µg) in receptor phase							
Cell	1 hr	2 hr	4 hr	8 hr	24 hr			
1	7.11	9.16	11.01	13.15	16.04			
2	2.83	4.58	6.33	8.42	10.39			
3	4.87	6.66	8.46	10.48	12.62			
4	3.00	4.74	6.49	8.24	9.64			
5	4.55	6.70	8.72	10.75	12.71			
6	4.0	6.14	11.01	16.10	18.13			
7	4.49	8.17	22.14	28.03	32.67			
8	4.43	6.27	15.96	20.85	23.25			
9	2.30	4.04	5.79	7.67	8.70			
10	4.57	6.31	8.10	9.85	10.53			
11	3.35	5.10	7.03	8.85	9.44			
12	2.80	4.60	6.70	8.91	11.64			
Mean±SD	4.02 +/- 1.30	6.04 +/- 1.54	9.81+/- 4.82	12.61 +/-	14.65 +/-			
				6.20	7.91			

5 Neutrogena

	Cu	mulative amoui	nt of salicylate (	μg) in receptor pha	se
Cell	1 hr	2 hr	4 hr	8 hr	24 hr
13	2.61	4.71	6.63	9.86	12.84
14	2.16	4.27	6.91	10.09	13.25
15	2.45	4.59	7.45	10.79	14.32
16	8.54	11.36	14.65	18.61	22.37
17	2.70	5.00	7.46	10.40	12.73
18	5.08	7.64	10.33	13.30	16.15
19 '	2.47	4.52	6.90	9.61	11.42
20	5.73	8.13	10.55	13.45	16.13
21	2.35	4.46	7.06	9.94	12.51
22	2.43	4.39	6.62	9.27	11.72
23	2.07	3.96	5.90	8.29	10.67
24	1.80	3.86	5.95	8.54	10.64
Mean±SD	3.36 +/-	5.57 +/-	8.03 +/-	10.85 +/- 2.88	13.73 +/-
	2.04	2.28	2.57		3.28

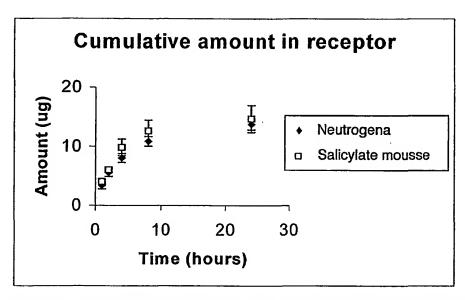


Figure 1. Comparison of the cumulative amount of salicylic acid entering the receptor phase from each of the formulations over the 24hr study period ( $\mu$ g) (Mean±SEM, n=12).

#### Mass Balance

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The amount of salicylate ( $\mu g$ ) and the percent of the applied dose remaining on the surface of the epidermal membrane, recovered from the first tape strip, remaining within the epidermis and receptor phase at 24hrs is shown in Table 3, together with calculation of the total estimated recovery of the applied dose.

Table 3. Cumulative amount ( $\mu g$ ) and percent of applied dose of salicylate recovered at 24 hours from the surface (remaining formulation), tape strip (designated as unabsorbed), epidermis and receptor phase.

## Salicylate Mousse

	Amount of salicylate recovered									
Cell	Sur	face	Tape	-strip	Epid	Epidermis		eptor	Total	
	μg	%	μg	%	μg	%	μg	%	μg	%
1	93.7	58.0	1.0	0.62	15.8	9.78	16.0	9.9	126.6	78.3
2	99.7	61.7	1.2	0.71	7.9	4.91	10.4	6.4	119.2	73.7
3	122.6	75.8	1.5	0.94	7.8	4.82	12.6	7.8	144.6	89.4
4	99.5	61.5	2.6	1.60	4.9	3.00	9.6	6.0	116.6	72.1
5	127.9	79.1	1.4	0.87	7.5	4.65	12.7	7.9	149.5	92.5
6	74.8	46.2	3.7	2.29	10.9	6.71	18.1	11.2	107.4	66.4
7	72.7	45.0	5.0	3.09	10.7	6.61	32.7	20.2	121.1	74.9
8 .	74.7	46.2	5.3	3.27	10.6	6.58	23.2	14.4	113.9	70.4
9	95.0	58.7	4.5	2.81	11.1	6.87	8.7	5.4	119.3	73.8
10	96.0	59.4	5.4	3.34	11.0	6.83	10.5	6.5	123.0	76.1
11	112.8	69.8	3.7	2.30	8.6	5.33	9.4	5.8	134.6	83.2
12	102.2	63.2	4.9	3.03	9.2	5.67	11.6	7.2	127.9	79.1
Mean	97.6 ±	60.4 ±	3.4 ±	2.1 ±	9.7	6.0 ±	14.7 ±	9.1 ±	129.3	77.5 ±
±SD	17.8	11.0	1.7	1.1	±2.7	1.7	7.1	4.4	± 18.6	7.6

Table 3 cont.

Amount of salicylate recovered										
Cell	Sur	face	Tape	-strip	Epid	ermis	Rece	eptor	To	otal
	μg	%	μд	%	μg	%	μg	%	μg	%
13	158.8	98.2	1.88	1.16	3.40	2.10	12.8	7.9	176.9	109.4
14	144.5	89.4	3.19	1.97	2.69	1.66	13.3	8.2	163.7	101.2
15	152.7	94.4	4.18	2.59	3.29	2.03	14.3	8.9	174.5	107.9
16	169.0	104.5	1.31	0.81	2.79	1.73	22.4	13.8	195.5	120.9
17	151.9	93.9	1.27	0.79	3.25	2.01	12.7	7.9	169.1	104.6
18	170.0	105.1	1.13	0.70	2.74	1.70	16.2	10.0	190.0	117.5
19	140.4	86.8	2.18	1.35	3.18	1.96	11.4	7.1	157.2	97.2
20	163.1	100.9	0.97	0.60	2.42	1.50	16.1	10.0	182.6	112.9
21	191.2	118.2	1.32	0.81	3.84	2.37	12.5	7.7	208.9	129.2
22	152.3	94.2	1.17	0.72	3.06	1.89	11.7	7.2	168.2	104.0
23	215.9	133.5	1.75	1.08	4.08	2.52	10.7	6.6	232.4	143.7
24	152.2	94.1	1.89	1.17	2.95	1.82	10.6	6.6	167.7	103.7
Mean	163.5	101.1	1.9 ±	1.2 ±	3.1 ±	1.9 ±	13.7 ±	8.5 ±	182.2	112.7
± SD	± 21.3	± 13.2	1.0	0.6	0.5	0.3	3.3	2.0	± 21.6	± 13.3

#### STATISTICAL ANALYSIS

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Statistical analysis of the percent of the applied dose of salicylate accumulated in the receptor phase after 24 hours of diffusion indicated there is no statistically significant difference between the two formulations. Statistical analysis of the percent of the applied dose accumulated in the epidermis after 24 hours of diffusion indicated there is a statistically significant difference between the two formulations. The means and probability values are shown in Table 4. Boxplots (Figures 2A and B) indicate that the product according to the invention results in amounts of salicylate in the receptor and epidermis following 24 hours of diffusion which are considerably more variable than those from the Neutrogena product.

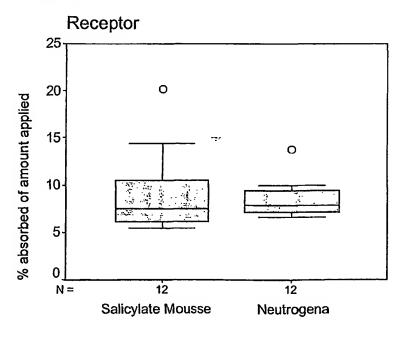
Table 4. Probability values obtained by statistical analysis of the amount of salicylic acid released from the formulations into the receptor and the epidermis at 24 hours.

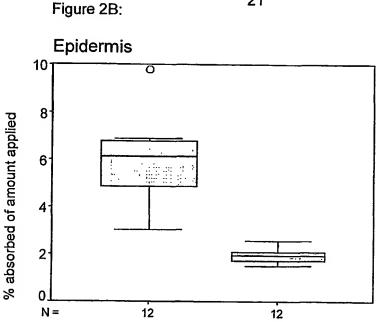
	Product	n	Mean	Std.	Std. Error	t test	Mann
				Deviation	Mean		Whitney U
% of applied	Salicylate	12	9.06	4.38	1.27	t=0.41	U=58.5
dose assayed	Mousse					df=22	
in receptor	Neutrogena	12	8.49	2.02	0.58	p=0.688	p=0.435
after 24 hours							
% of applied	Salicylate	12	5.98	1.68	0.48	t=8.22	U≃0
dose assayed	Mousse					df=11.7*	
in epidermis	Neutrogena	12	1.94	0.29	0.08	p<0.001	p<0.001
after 24 hrs							

\*unequal variances

Figure 2A:

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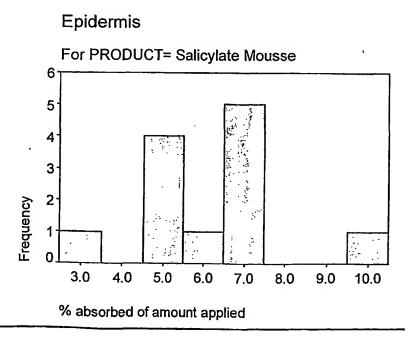
Salicylate Mousse

Figures 2A And B Are boxplot representations of the amount of salicylate assayed following 24 Hours of diffusion in the receptor and epidermis respectively. The black line represents the median, the box the interquartile range (50% of the data points), the circles (outliners) are greater than 1.5 but less than 3 times the box length and the whiskers are the range excluding the outliners.

Neutrogena

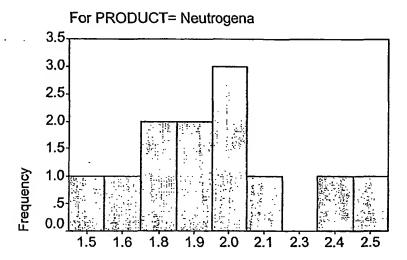
Figure 3A:

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#### FIGURE 3B:

### **Epidermis**



% absorbed of amount applied

Figures 3A and 3B are histograms representing the distribution of salicylate within the epidermis following diffusion of the salicylate mousse according to the invention and the Neutrogena gel respectively over 24 hours.

#### **CONCLUSIONS**

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- 1. Salicylate from the two formulations accumulated in the receptor phase over 24 hours to the same extent.
- Salicylate from the mousse accumulated in the epidermis to a greater
   extent than from the Neutrogena gel.
  - 3. The degree of spread in the data points from the mousse was greater than from the Neutrogena gel.

Examples 2 and 3 demonstrate alternative salicylate formulations according to the invention.

# Example 2

Component	% w/w	(Trade name)
SODIUM HYDROXIDE	0.55	·
WATER	46.55	
PROPYLENE GLYCOL	2.00	
CETEARYL ALCOHOL (and) PEG-20	2.50	Polawax GP200
STEARATE		
QUATERNIUM-52 and WATER	1.00	Dehyquart SP
SALICYLIC ACID	2.00	
ETHANOL	40.00	Alcohol 100 HGF3
PRESERVATIVE	0.10	Nipastat
PRESERVATIVE	0.10	Germall II
PERFUME	0.20	LFC 38314
PROPANE/BUTANE	5.00	P45

# 5 Example 3

Component	% w/w	(Trade name)
WATER	59.10	
CETEARYL ALCOHOL and PEG 20	2.50	Polawax GP200
STEARATE		• ···
QUARTERNIUM-52 and WATER	1.00	Dehyquart S.P.
SALICYLIC ACID	2.00	
PRESERVATIVE	0.10	Nipastat
PRESERVATIVE	0.10	Germall II
PERFUME	0.20	LFC 38314
ETHANOL	30.00	Alcohol 95 PGF6
PROPANE/BUTANE	5.00	P45

#### Example 4

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The following study was conducted to demonstrate the utility in the preferred mousse formulations according to the invention of different wax-surfactants, and to identify the level at which the wax-surfactant could be incorporated in the preferred mousse formulations of the invention. A secondary benefit in the formulations of the invention wherein the preferred wax-surfactant is cetearyl alcohol/PEG-20 stearate is that it gives structure to the mousse and increases the mousse stability. Alternative wax-surfactants were therefore identified as preferably having, and being present in quantities so as to achieve, this secondary advantage.

#### **PROCEDURES**

Method of Manufacture

- 1. Preparation of the bulk ethanol aerosol base
- Weigh Ethanol and transfer into a suitably sized beaker, then add
  Dehyquart and propylene glycol. Stir the solution and heat at 30°C.
  Bulk ethanol base was also made without Dehyquart SP (Quaternium 52.)
- Preparation of the bulk water aerosol phase
   Weigh water and transfer to a suitably sized beaker
   Add Sodium Hydroxide and mix until dissolved
   Add Salicylic Acid, heat the solution to 50°C-and mix until dissolved
  - Preparation of the ethanol phase (Formulations with Dehyquart)
     Weigh the bulk ethanol aerosol base into a beaker, add the require amount of the wax, mix until dissolved at 30°C
- 4. Filling and Gassing of Aerosol Bottle (Formulations with Dehyquart)

Transfer ethanol phase to an aerosol bottle
Transfer water phase to the aerosol bottle
Seal the can
Add the Propellant P45

5. Filling and Gassing of Aerosol Bottle (Formulations without Dehyquart)

Add wax surfactant directly to aerosol bottle

Transfer ethanol phase (without Dehyquart) to the aerosol bottle

Transfer water phase to the aerosol bottle

5 Seal the can

Add the Propellant P45

#### **FORMULATION INGREDIENTS**

Two base formulations were used to examine the wax surfactants as shown in the following tables, 5 and 6.

10 Table 5: Formulations that contained Dehyquart SP and the wax surfactant

Item No.	Ingredient	Lot#	% w/w	Theoretical
item ivo.	mgreatent	LOC#	70 VV/VV	Mass Weighed (g)
	Phase 1- Water phase		<del> </del>	
1	Purified water		58.42	29.21
2	Sodium hydroxide	13203	0.58	0.29
3	Salicylic acid	12911	2.00	1.00
	Phase 2- Ethanol phase			· · · · · · · · · · · · · · · · · · ·
4	Ethanol 100AGF4	20102	30.00	15.00
5	Dehyquart SP	10665	1.00	0.50
6	Propylene Glycol	98599	2.00	1.00
7	wax		1.00	0.50
8	Fragrance A922906	98301	0.0	0.0
	Phase 3	· · · · · · · · · · · · · · · · · · ·		
9	Propellant P45		5	2.5
	TOTAL		100.00	50.00

Table 6: Formulations that did not contain Dehyquart SP

Item No.	. Ingredient	Lot#	% w/w	Theoretical
item No.	mgreatent	LUI #	76 W/W	Mass Weighed (g)
	Phase 1- Water phase	,-,		
1	Purified water		58.42	29.21
2	Sodium hydroxide	13203	0.58	0.29
3	Salicylic acid	12911	2.00	1.00
	Phase 2- Ethanol phase			
4	Ethanol 100AGF4	20102	31.00	15.50
5	Dehyquart SP	10665	0.00	0.00
6	Propylene Glycol	98599	2.00	1.00
7	Wax		1.00	0.50
8	Fragrance A922906	98301	0.0	0.0
	Phase 3			
9	Propellant P45		5	2.5
	TOTAL		100.00	50.00

A listing of the wax surfactants used in the formulation can be found in Table 7.

Formulations containing 0.1%, 0.5%, 1.0%, 5.0%, 7.5% and 10.0% cetearyl alcohol/PEG-20 stearate were made based on the formulation in Table 5. As the level of wax-surfactant was modified from 1.0%, the water level was also modified, while keeping all other ingredients constant.

#### Mousse testing procedure

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After completing each formulation it was cooled to room temperature. The aerosol bottle was shaken, inverted and the product expelled from the nozzle. The mousse, if formed, was examined for at least 1 minute, and the physical appearance was noted.

The mousse was considered to be stable if the foam structure persisted for at least 1 min.

A description of "good mouse" indicated a full foam with a fine bubble size and creamy to soft texture. Many formulations were initially a "good mouse" from the nozzle but then changed over time.

#### Results and discussion

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#### Formulations with dehyquart

A small group of the wax surfactants were initially examined using the standard formulation that included Dehyquart (see Table 5). The results are listed in Table 7 and indicate that almost all produced an initial good mousse. Some of the foams subsequently broke to a liquid, though most of these were close to a stable mousse. After making a control without a wax surfactant, it was found that the Dehyquart (used as a rust inhibitor) also has good foaming properties, and results in a good mousse that breaks to a liquid in about 20 sec. To examine the foaming and stability properties of the wax surfactants it was necessary to proceed without the interference of the Dehyquart in the formulation.

#### Formulations without dehyquart

Dehyquart was removed from the formulation to allow a more thorough examination of the wax surfactants ability to both create and stabilise a foam. All of the wax surfactants were compared in the base formulation described in Table 6. These formulations were compared with a control that contained no wax (134/01/00), a Polawax formulation (134/01/15) and a formulation containing a liquid ethoxylated alcohol(134/02/14). The results are listed Table 7.

The control was expelled as a liquid, which simplified assessing the properties of the other formulations. The liquid surfactant is a good foam former and initially formed a good mousse, but it was not stable and broke to a liquid in 20-25 seconds. The Polawax formulation did not produce as good a mousse as when Dehyquart was also included but the foam was stable.

Therefore, a successful wax surfactant was described as producing a mousse in which a foam structure persisted for at least 1 min. If the formulation did not produce an initial foam, or the foam broke to a liquid in less than 30 sec, it was a clear failure. An intermediate group was also observed and was defined as those where the foam structure lasted for 30-60 sec.

Results are evident from table 7.

Table 7: Results of Wax surfactant performance in the Salicylic Acid Mousse. √-stable mousse ≈-intermediate mouse x-no stable mousse

n	Good mousse then slow expansion to coarse bubble then liquid 50-60 sec			Soluble	Stearalkonium Chloride	134/02/23
×	Very quick break to liquid	~	Good mousse then very slow collapse	Soluble	Ammonium lauryl sulfate	134/01/02
a	Good mousse then break to liquid 30 sec			Partially soluble	Sodium Laureth Sulfate	134/02/11
۷	Out wet then stable foam forms, coarse bubbles	, ٧	Stable foam	Soluble	Cetearyi Achohol, Dicetyl Phosphate (and) Ceteth-10 Phosphate	134/02/07
2	Wet coarse mousse, very stable			Not soluble	Lecithin	134/02/16
۷.	Good mousse then slow expansion to coarse bubble then liquid 1 min		•.	Soluble	DEA Oleth-3 Phosphate	134/02/15
и	Stable flat foam on a liquid layer			Soluble	Palmitic Acid	134/02/01
۷	Good mousse then very quick collapse to stable thinner foam layer			Soluble	Sodium hydrogenated tallow glutamate	134/02/20
×	Good mousse then break to liquid 20-25 sec	п	Good mousse then break to liquid 30-40 sec	Soluble	Liquid Surfactant Non-ionic (Ethoxylated nonyl phenol)	134/01/14
۷.	Flatter mousse with coarser bubbles, small expansion then stable	۷	Good creamy mousse, very stable	Soluble	Cetearyl alcohol/PEG-20 stearate	134/01/15
×	lmmediate liquid		Good mousse then quick break to liquid 20 sec		Control – no wax	134/01/00
	Performance of the mousse without Dehyquart in the formulation		Performance of the mousse	Solubility in EtOH	CTFA Name	Formulation No

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	ממטטופט טון ווקטוט					
n	Quick expansion to small layer large			Soluble	Sorbitan Stearate	134/02/10
۷	Out wet then foam forms, slow expansion to liquid 2 min		•	Soluble	Polysorbate 61	134/02/06
۷	Good mousse then slight collapse to stable foam	~	Good mousse then rapid collapse to thinner layer stable foam	Not soluble	Sucrose Stearate	134/01/10
٧	Very quickly expands to a large bubble, then stable	۷.	Good mousse, quick break to large bubble then stable	Partially soluble	Polyglyceryl-3-Stearate	134/01/09
4	Precipitate interfered with nozzle, but partial stable mousse formed	٧	Sticky mousse, stable	Partially soluble	Glyceryl Stearate	134/01/08
V	Flat coarse mouse, then slowly to large bubble then stable	×	Fine mousse, collapsing in less than 30s	Soluble	Glycol Stearate	134/02/09
d	Good foam then slow expansion to coarser bubble, stable	~	Good mousse, slow expansion and wetter	Soluble	PEG 20 Glyceryl Stearate	134/01/07
~	Good mousse then slow expansion to coarse bubble then liquid 1-2 min	2	Stable foam	Soluble	PEG-40 Stearate	134/02/03
×	Partial mousse, very quick break to thin white layer on liquid	٨	Good mousse then slow expansion to coarser bubble	Soluble	Stearyl Alcohol	134/01/05
_	Very good creamy mousse, very stable			Soluble	Cetearyl Alcohol	134/02/24
۷.	Out wet then stable foam forms, coarse bubbles	ح	Stable foam	Soluble	Cetearyl Achohol and Behentrimonium Methosulphate	134/02/08
	Performance of the mousse without Dehyquart in the formulation		Performance of the mousse	Solubility in EtOH	CTFA Name	Formulation No

Formulation	CTFA Name	Solubility in	Solubility in Performance of the mousse		Performance of the mousse without	
No		EtOH			Dehyquart in the formulation	
134/02/05	Cetesreth-20	Solition	Stable form	د	Good mousse then very slow expansion to	2
04,02,00	Coroni cui-ro	Coldo	Clable loaiii	_	coarse bubble then liquid 5-10 min	~
134/02/02	DEG_I anolin	Solition			Good mousse then very slow expansion to	٠.
104102102	- FO FOIL	Color			coarse bubble then liquid 5-10 min	4

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It will be appreciated that the scope of this invention extends beyond the specific embodiments detailed herein to hydroalcoholic formulations containing the unique combination of water/alcohol/wax-surfactants as hereinbefore set out in adjunct with low levels of alcohol. It will further be appreciated that the vehicles and compositions of the invention as described provide advantages over the prior art both in terms of aesthetic characteristics and medical characteristics by virtue of the high levels of penetration achieved by the active agents.

#### CLAIMS:

- A hydroalcoholic vehicle for percutaneous delivery of an active agent to the
  epidermis, said vehicle comprising lower alcohol, water and wax-surfactant,
  said wax surfactant as hereinbefore defined being one, or a combination of
  compounds selected from the group consisting of anionic surfactants, cationic
  surfactants and non ionic surfactants.
- 2. A hydroalcoholic vehicle as claimed in claim 1, said wax-surfactant as hereinbefore defined being one or a combination of compounds selected from the group consisting of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl isethionates, alkyl ether sulfates, alkyldibenzylmethylammonium salts, heterocyclic ammonium salts, tetraalkylammonium salts, ethoxylated carboxylic acids, ethoxylated glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin.
- 3. A hydroalcoholic vehicle as claimed in claim 1 or claim 2 wherein said lower alcohol is present in amounts of 5-40%w/w, water is present in amounts 5-95%w/w and said wax-surfactant is present in amounts of 0.1-10.0%w/w.
- 4. A hydroalcoholic vehicle as claimed in any one of claims 1 3 wherein said vehicle is formulated as a mousse and additionally comprises a foaming agent, structuring agent and propellant.
- 5. A hydroalcoholic vehicle as claimed in any one of claims 1-4 wherein said wax-surfactant is cetearyl alcohol/PEG-20 stearate.
- 6. A pharmaceutical composition comprising at least one active agent in a hydroalcoholic vehicle for percutaneous delivery of the at least one active agent to the epidermis, said vehicle comprising lower alcohol, water and waxsurfactant, said wax surfactant as hereinbefore defined being one, or a combination of compounds selected from the group consisting of anionic surfactants, cationic surfactants and non ionic surfactants.

- 7. A pharmaceutical composition as claimed in claim 6, said wax-surfactant being one, or a combination of compounds selected from the group consisting of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts. acyl isethionates, alkyl ether sulfates, alkyldibenzylmethylammonium salts. heterocyclic ammonium salts. tetraalkylammonium salts, ethoxylated carboxylic acids, glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin.
- 8. A pharmaceutical composition as claimed in claim 6 or 7 wherein said active agent is selected from the group consisting of salicylic acid, isotretinoin, benzoyl peroxide, resorcinol, non-steroidal anti-inflammatory drugs such as ketoprofen, corticosteroids such as cortisone, antifungals, antibiotics for microbial infections and anti-psoriatics such as etrinate.
- 9. A pharmaceutical composition as claimed in any one of claims 6 8 wherein said composition is formulated as a mousse and additionally comprises a foaming agent, structuring agent and propellant.
- 10.A method of percutaneous treatment of acne comprising applying to the skin of a patient requiring such treatment an effective amount of a pharmaceutical composition comprising salicylic acid in a hydroalcoholic vehicle, said vehicle comprising lower alcohol, water and wax-surfactant, said wax surfactant as hereinbefore defined being one, or a combination of compounds selected from the group of surfactants having wax-like properties and including acyl glutamates, phosphoric acids or salts, acyl isethionates, alkyl ether sulfates, alkyldibenzylmethylammonium salts, heterocyclic ammonium salts. tetraalkylammonium salts, ethoxylated carboxylic ethoxylated acids, glycerides, glycol esters, monoglycerides, polyglyceryl esters, polyhydric alcohol esters and ethers, sorbitan/sorbitol esters and ethoxylated alcohols including lanolin.

#### INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU01/01237

	·		PCT/AU01/01237			
Α.	CLASSIFICATION OF SUBJECT MATTER					
Int. Cl. 7:	A61K 47/10, A61P 17/10					
According to	International Patent Classification (IPC) or to bot	h national classification and IPC				
В.	FIELDS SEARCHED					
	mentation searched (classification system followed by	classification symbols)				
A61K 47/10						
ľ	searched other than minimum documentation to the ex	tent that such documents are include	led in the fields searched			
AU: IPC as						
Derwent WF	base consulted during the international search (name of PAT: mousse/foam/aerosol/benzoyl peroxide/factant/emuls*/cetaryl*/PEG					
C.	DOCUMENTS CONSIDERED TO BE RELEVAN	T				
Category*	Citation of document, with indication, where ap	proprieto of the polarisat access	Delements of the No.			
X						
<b>A</b>	EP 0331489 B1 (Parke Davis Pty. Ltd. and Soltec Research Pty. Ltd.) 7 July 1-10 1993. See the whole document					
Х	AU 709320 B2 (48851/96) (Medeva PLC) 23 September 1996. See the whole document.					
<b>x</b>	X AU 701554 B2 (59115/96) (Taisho Pharmaceutical Co. Ltd.) 30 December 1-3, 6, 7 1996. See the whole document.					
X Further documents are listed in the continuation of Box C X See patent family annex						
* Special categories of cited documents: "T" later document published after the international filing date or						
"A". document defining the general state of the art which is not considered to be of particular relevance  "In later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention						
"E" earlier	application or patent but published on or after "X	" document of particular relevan	nce; the claimed invention cannot			
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anothe	ch is cited to establish the publication date of "Y r citation or other special reason (as specified)	be considered to involve an in				
	O" document referring to an oral disclosure, use, exhibition combined with one or more other such documents, such					
or other means combination being obvious to a person skilled in the art document published prior to the international filing date but later than the priority date claimed combination being obvious to a person skilled in the art document member of the same patent family						
	al completion of the international search	Date of mailing of the internation				
26 November		<del></del>	O NOV 2001			
	ng address of the ISA/AU PATENT OFFICE	Authorized officer				
PO BOX 200, W	ODEN ACT 2606, AUSTRALIA	K.G. ENGLAND				
Facsimile No. (	pct@ipaustralia.gov.au 02) 6285 3929	Telephone No: (02) 6283 229	2			

#### INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU01/01237

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT					
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.			
Х	US 5 747 021 A (Therman McKenzie, James Agard) 5 May 1998. See the whole document	1-3,6-8			
Х	AU 732456 B2 (97288/98) (Soltech Research Pty. Ltd.) 10 May 1999. See the whole document	1-4,6-9			
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# INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. PCT/AU01/01237

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Pate	ent Document Cited in Search Report			Pate	ent Family Member		
EP	331489	AU	30843/89	BR	8900962	IN	172749
		Љ	2096522	NO	890899	NZ	228188
		PH	25291	PT	89892	ZA	8901541
ΑU	709320	wo	9627376	AU	48851/96	BR	9607687
		EP	813413	NZ	302727	SK	1190/97
		US	6126920	CA	2214436	CN	1179720
		CZ	9702758	HU	9900801	PL	322088
AU	701554	wo	9640121	AU	59115/96	EP	832649
		US	6001864	CA	2223747	CN	1188409
		Љ	9110690	лР	9110693		
US	5747021	NONE					
AU	732456	wo	9920250	AU	97288/98	ЕР	1024792
					:		END OF ANNEX

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